538

DART AEROSPACE LTD	Work Order:	23994
Description: Clevis	Part Number:	B67-43001-133
Dwg: B67-43001 Rev. B page 35	Qty:	20 Z/
		Page 1 of 1

Step	Location	Procedure	Ву	Date	Qty
1	DC	Issue Traveler	SP	05/08/30	20
2	ML	Turn as per Dwg B67-43001 Dwg Rev:	B	05/04/31	2/
3	QC2	Inspect parts as they come off the machine Identify as B67-43001-133	P	05/08/31	2)
4	MM	Mill as per Dwg B67-43001	134	25.09.02	21
5	QC2	Inspect parts as they come off the machine	86	05.09.07	21
6	QC8	Second check		e5109 06	21
7	MM	Deburr	3/.	05.09.06	7.1
8	FP	Chemical Conversion Coat as per QSI 005 4.1	Ans	05.09.14	l
9	FP	Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3 Mask Ø0.625"	-		•
†10	-QC3	Inspect Powder Coat			
10	ST .	Identify and Stock	CJe	5/09/21	21
12	AC .	Cost / part: 33,20	Suc	1	Z 1
12.	DC	Close W/O 33.20 Inspect Level 21	P	05/19/26	2/
Rev	Date	Change	Revise	d By Appr	oved
Α	05.08.26	New issue	KJ/JLM	1.11	//

RELEASED

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES	WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector		

NCR:	WORK ORDER NON-CONFORMANCE (NCR)							
,		Description of NC		Corrective Action Section B		Verification	Approval Design Mgr	
DATE	STEP	Section A	Initial Design Mgr	Action Description Design Mgr	Sign & Date	Section C		Approval QC Inspector
				; ;				
				· · · · · · · · · · · · · · · · · · ·				
				ı				

Part No:	PAR #:	Fault Category: _	N	NCR:	Yes No DQA:	Date: 05/09/06
NOTE: Date & initial all entries			:		QA: N/C Closed:	Date:

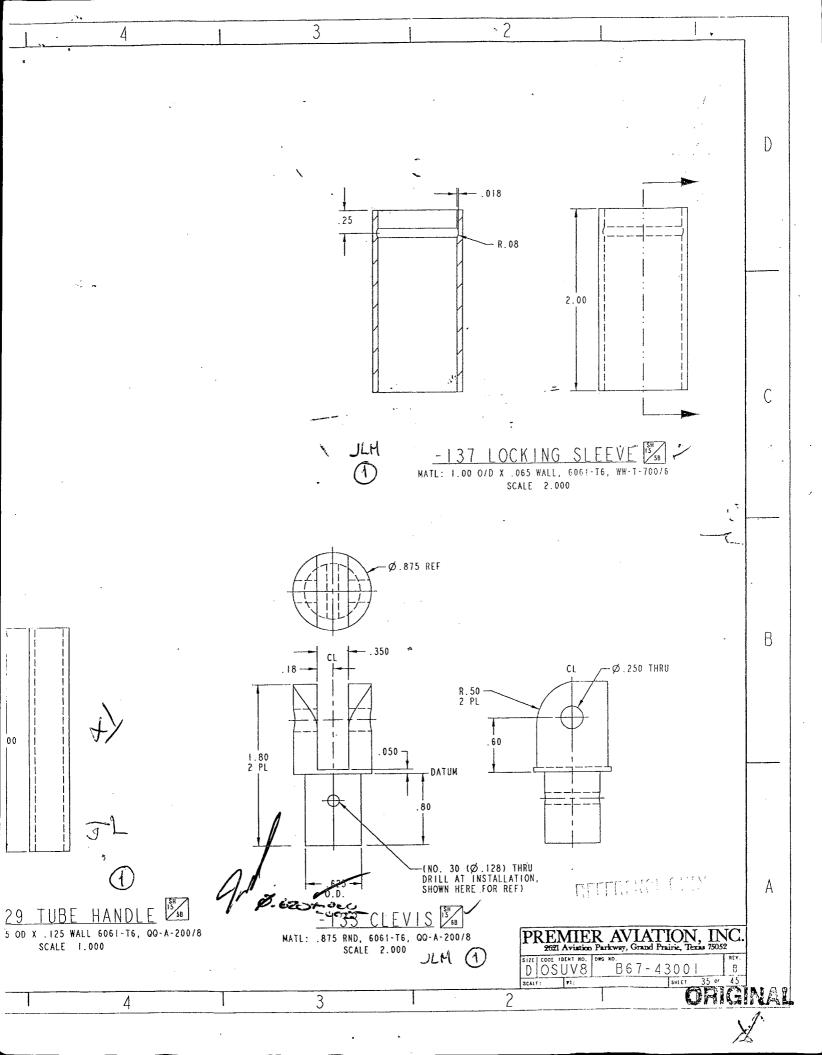
Job Costing Report

	 _	-	_
Dart Aerospace Ltd.			Aug 09, 2005
Hawkesbury			11:26 am

T. J. Oradan Na	: 0023994				
Work Order No		,			
Project Name	: pB67-43001-133	7	Department Code	e:	
Project For	: WK538	,	Burden Flags	:	NNNNNNN
Work Order Type	: Main		WO Status		Open
Main WO Number	:		Invoice State	:	Not Invoiced
House Part Number	: pB67-43001-133		Invoice Date	:	
Description :			Invoice Number	:	
Manufactured : No	0.0		Invoice Amount	:	0.00
Amount Req'd:					
Amount Done :	0		Order Entry No	:	
Start Date	: 08-09-05		OE Value	:	0.00
Est Finish Date	:				1
Act Finish Date	:		Est Margin	:	0:000%
Drawings Reqd	: No		Actual Margin	:	0.000%
Ok for Approval	:				
Approval Rec'd	:		\$0 Posted to F.	in:	ished Goods

		Estimated	Actual	Var. %	Posted	To Post
Material Cost	:==	0.00	0.00	0.00	0.00	0.00
Engineering Hours	:	0.00	0.00	0.00		
Engineering Cost	:	0.00	0.00	0.00	0.00	0.00
Production Hours	:	. 0.00	0.00	0.00		
Production Cost	:	0.00	0.00	0.00	0.00	0.00
Packaging Hours	:	0.00	0.00	0.00		
Packaging Cost	:	0.00	0.00	0.00	0.00	0.00
OverHead Hours	:	0.00	0.00	0.00		
OverHead Cost	:	0.00	0.00	0.00	0.00	0.00
CNC Hours	:	0.00	0.00	0.00		
CNC	:	0.00	0.00	0.00	0.00	0.00
Misc. Hours	:	0.00	0.00	0.00		
Misc.	:	0.00	0.00	0.00	0.00	0.00
		========	========	======		
Burden	:	0.00	0.00	0.00	Ÿ.	
		========	========	=======		
Total Cost .	:	0.00	0.00	0.00		1
Margin	:	0.000	0.000			
Selling Cost	:	0.00	0.00			

		Estimated	Actual
Labour Hrs/Amount Done	:	0.00	0.00
Profits/(Loss)	:	0.00	0.00



b				•		
DART AEROS	PACE LTD				Work Order:	23914
) {	chuis				Part Number:	15-67-4301-133
Inspection Dwg:	B67-438	ev: B				Page 1 of 1
·	FIR	ST ARTICLE I		ON CHE	CKLIST	
		First Art	icle	Proto	otype	,
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø.875° Ø.620 .800	t, OD	874"				
Ø. 620	+,000 +,000 +,000	818" "403"	~			
800	+ ·080 - ·030	.403				
	-					
	, , , , , , , , , , , , , , , , , , , 		·			
,						
			-			
	~					
						-
Measured by:		·Audited by:	trill	Pr	ototype Approv	val: A 2 /20
Date:	5/04/31		05/08/31			ate: 0/1

Revised by KJ/RF

Approved

Rev

Date

Change New Issue

DART AEROSPACE LTD	Work Order:	73994
Description: -133 CLEVIS	Part Number:	367-43001-133
Inspection Dwg 3/7.43001 Rev:		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

		First Artic	:le	Proto	type	•
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
. 875	±.010	.875				
. ૧૪	03	.180		·		
-350	÷-010	.349				
.050	Li	.०५5				
* 80	±-03	.800				
\$ 620	1:000 005	.6.8				
1.80	+.03	1-802				
+60	L1	-557	*			
R.50	u	.50				
Ø. 750	÷006	,751			,	
					•	·
	İ					

Measured by:	Ka	-Audited by:	20	Prototype Approval:	w/m
Date:	06.09.07	Date:	50,707	Date:	WW -

Rev	Date	Change	Revised by	Approved
А		New Issue	17.10	7.66.04.04
			1 137131	

DART AEROSPACE LTD	Work Order:	23994 6
		Y
Description: Clevis	Part Number:	B67-43001-133
1		
Dwg: B67-43001 Rev. B page 35	Qty:	20
		Page 1 of 1

	Step	Location	Procedure	Ву	Date	Qty
	1	DC	Issue Traveler	. ,	- 0 0	72
			* *-4	IU	05-09-08	20
	2	ML	Turn as per Dwg B67-43001 Back Borg Rev: MIVIY	7		
			Material: 6061-T6 Bar Ø1.00 (QQ-A-200/8 or QQ-A-225/8)]
			(M6061T6R1.000) Issue (D			26
		! 	Identify for B67-43001-133 Batch: 2008449	И	05.08.09	20
1	3	QC2	Inspect parts as they come off the machine	م د		
2		<i>rus</i>	Identify as B67-43001-133 Receive + Inspect	$\mathcal{L}\mathcal{A}_{0}$	\$09/08	20
96	4	MM	Mill as per Dwg B67-43001			
٠, ٠,	· .		NIA u			
i di	5	QC2	Inspect parts as they come off the machine			
10 1	¥		NIAu		<u>.</u>	
N & Q	6	QC(f)	Second check			
N & W			Inspect herely	-/1//	05.09.08	20
1,	7	MM	Deburr £ 1.7/		1 2	
· M.	8		14 2006704	1.10	105.54.08	20
V3W	1 8	FP	Chemical Conversion Coat as per QSI 005 4.1	1		
1/10/		<u> </u>	Douglas Coat Coat Coat Coat (D. f. 4 0 5 0)	 		
	9	FP 1	Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.6 Mask Ø0.625'\ \(\) \(\) \(\) \(\)			
0	10	QC3 /		100	CD 5 401 /15	
	100		Inspect Powdel Coat	145	05.10.06	20
	11	ST	Identify and Stock			
	''	31	dentity and Stock	112	05/10/06	25
	12	AC		<u> </u>	23110104	$\propto U$
	'	/.0	Cost / part: 3J, Zo		25 12 12	>
	13	DC	Close W/O 33 20	240	25-10-13	6
	'Ŭ		Inspect Level 21	QC V	05/10/07	201
					32770101	
	Rev	Date		Revised	By Appro	oyed
ļ	Α	05.08.26	New issue	<j jlm<="" td=""><td></td><td></td></j>		

RELEASED

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES										
DATE	STEP	PROCEDURE CHANGE					Ву	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector	
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NCR:	NCR: WORK ORDER NON-CONFORMANCE (NCR)							•	
		Description of NC		Corrective Action Section B	Verification Section C	Approval Design Mgr	Approval QC Inspector		
DATE	STEP	Section A	Initial Design Mgr						
				, ,					
		·		· .					
				•					
				1					
					•				
						k.			

Part No:	PAR #:	Fault Category: N	ICR:	Yes No DQA:	Date: <u>05//0/07</u>
NOTE: Date & initial all entries				QA: N/C Closed:	Date: